

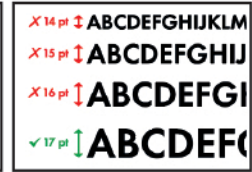
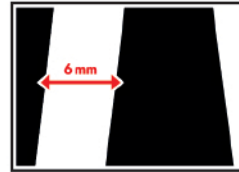
DTF METALLIC

FOR LIGHT & DARK COLORED GARMENTS



FILE PREPERATION

1. Create your design using **CMYK BLACK** (4-Color-Black*). There should be no white in the design or the print.
2. Open spaces within the design should not be smaller than 6 mm.
3. It is also recommended not to use font sizes smaller than 17 pt.



PRINT

Before Printing:

4. Use Latex gloves. Finger prints can affect the print quality. Keep the surface clean and free from dust.
5. Print on the coated/rough side of the film.

Printer Settings:

6. Follow the recommended DTF printer or RIP software settings.
7. Make sure that **white is turned off**.



Hot Melt Powder & Curing:

8. Apply hot melt powder & cure the transfer according to the instructions of the manufacturer.
Attention! Ovens: max 135°C (275°F) / Shaker (with Infrared-heating elements): max 100°C (212°F)

* 4-Color-Black consists of 100% Cyan, 100% Magenta, 100% Yellow & 100% Black!



PRESS YOUR TRANSFER

Press your transfer with the parameters indicated in the table below. FOREVER DTF Metallic is a **COLD PEEL**.

	TEMP	TIME	PRESS	FIXING
COTTON	135°C / 275°F	30 sec.	3 Bar / 43 PSI / Medium-High	30 sec. / 3 Bar / 43 PSI / Medium-High
POLYESTER	135°C / 275°F	15 sec.	2 Bar / 29 PSI / Medium	15 sec. / 3 Bar / 43 PSI / Medium-High



WASHING

- Depending on hot melt powder and ink up to 40°C / 104°F (cold wash cycle). Inside out.
Do not use fabric softener or liquid detergent.



DRYING

- Do not tumble dry. Hang dry or line dry recommended.



IRONING

- When ironing cover the print with baking paper or turn the garment inside out.

IMPORTANT INSTRUCTIONS

- Before commencing mass production, we strongly advise conducting print and wash tests on all materials.
- Double-Sided Printing on Textiles:
 - When printing designs on both the front and back of t-shirts, ensure that the garment is positioned over the heating plate of your transfer press. This ensures that only one side of the textile is exposed to heat, preventing any unintended alteration of the initially applied design.